



STAINLESS STEEL WIRE



CAPACITY
24,000 MT
& GROWING



EQUIPMENT

- 8-Blocker Straight line machine with PLC control
- 4-Blocker straight line machine with PLC control
- Hi speed 40-table annealing furnace-12 m long
- Inverted vertical wire drawn machine

All machines are available with an online clearing and coating facility.



PRODUCT SPECIFICATIONS

	SIZE RANGE	PHYSICAL ATTRIBUTES	FINISH	TOLERANCE	SUPPLY CONDITION
WIRE	1.8 - 8 mm	Coil ID 300 - 700 mm Coil Weight - 25 - 850 kg	Bright material	H9, H10, H11	Soft annealed ¼ hard ½ hard Spring hard Tensile standard / As per customer requirement



GRADES

ASTM: 201, 202, 204Cu, 301, 302, 303, 304, 304Cu, 304HC, 304L, 304H, 310, 310S, 312, 314, 316, d16L, 316LN, 316Ti, 316LCu, 321, 410, 420, 430, 430L, 904L

DIN/EN: 1.4301, 1.4306, 1.4307, 1.4310, 1.4401, 1.4404, 1.4567, 1.4841, 1.4842, 1.4541, 1.4845, 1.4570, 1.4571, 1.4578, 1.4597, 1.4362, 1.4370 and 1.4016

Electrode Grades: ER304, ER304L, ER307, ER307SI, ER308, ER308L, ER308LSi, ER310, ER316, ER316L, ER316LSi, ER347,

ER347SI, ER309L, ER430 and ER420

*Specialised grades also available as per customer requirements.



PACKAGING

- COIL
- PATTERN LAID COIL
- SPOOL PATTERN